

Work Order ID 77755

77755

Page 1

December-21-11 8:18:52 AM

Item ID: D350-567-113

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Replacement Window, Extra Large

Start Date: 12/21/11 Start Qty: 4.00

4

Cust Item ID:

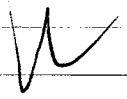
Required Date: 12/29/11 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals:

Process Plan: 

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN-D350-567

Rev D

100

100

DC

Document Control

DOCUMENT CONTROL:

Label only
see

0.00

Memo

0.00

Photocopy bluefile & type labels per PPPD350-567-113

CHG003

8/2/01/02

N/A 2/12/01/04

110

110

Packaging

Packaging

Packaging

Memo

0.00

Pick Packing Kit

ENSURE DT 8439 TEMPLATE IS INCLUDED

11/2/01 21 51 (4)

120

120

QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

0.00

0.00

8/2/01/02

(KY)

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Required Date: 12/29/11 Req'd Qty: 4.00

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Reference:

Run Start

NR1

Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop

NR2

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

130

Packaging

Packaging

Memo

0.00

0.00

Packaging

Identify and pack for shipping as per PPPD350-567-113

Location:

PPP Rev:

140

140

QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

RR 11657

12/1/13

CK 12/01/04

M.L.J 12/01/03
(4)

Picklist Print

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Work Order ID: 77755

Parent Item: D350-567-113

Parent Item Name: Replacement Window, Extra Large

Start Date: 12/21/11

Required Date: 12/29/11

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:A 04-08-24 New Issue JLM
IPP Rev:B 08-10-07 as per revD DD verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
212-12 Receptacles		Purchased	No			110	Each	94.0000	12	48			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST380		94							
					119921	94							
2600-6 Camlock Stud		Purchased	No			110	Each	110.0000	12	48			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST380		110							
					118611	1							
					118852	9							
					119895	100							
2600-LW Camloc Retaining Washer		Purchased	No			110	Each	186.0000	12	48			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST380		186							
					118386	11							
					119510	75							
					119895	100							
AN526C832R9 Screw		Purchased	No			110	Each	432.0000	21	84			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST347		432							
					118983	350							
					119756	82							
AN960JD8 Washer	NAS1149DN832J	Purchased	No			110	Each	0.0000	42	168			

93

42 118614 168

73x
11/19/11

Picklist Print

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Work Order ID: 77755

Parent Item: D350-567-113

Parent Item Name: Replacement Window, Extra Large

Start Date: 12/21/11

Required Date: 12/29/11

Start Qty: 4.00

Required Qty: 4.00

D2463

Seal

1x(D2463-0860 as per dwg) CUT TO 86.00"

Manufactured No

110 f 290.2750 7.166 30.172632

Location

Loc Qty

Loc Code

ST404

290.275

72232

290.275

D3290-041

Replacement Window Assembly

Manufactured No

110 Each 2.0000

Location

Loc Qty

Loc Code

ST219

2

65144

1

73455

1

FG-778150-550-ROL

778119oz Glass 50"x125yd

2sqlyards

Purchased No

110 sf 3,592.2310 18 72

Location

Loc Qty

Loc Code

CA

3592.231

104845

3

108932

18

111166

392

113905

563

117602

866.231

119099

1750

MS20426AD3-5"

Rivet

Purchased No

110 Each 12,910.000

Location

Loc Qty

Loc Code

ST316

12910

4179

1096

4444

5654

4533

6160

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Shop Packet Print

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Picklist Print

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Parent Item: D350-567-113

Parent Item Name: Replacement Window, Extra Large

Start Date: 12/21/11

Required Date: 12/29/11

Start Qty: 4.00

Required Qty: 4.00

MS21042L08

Nut

Purchased

No

110

Each

71.0000

21

84

M120652

M120652

11/12/11 (4) 8

Location

Loc Qty

Loc Code

ST300

2

119758

2

ST301

69

119901

69

5.0 PARTS LIST

Qty -015	Qty -017	Qty -025	Qty -027	Qty -111	Qty -117	Part Number	Description
X						D350-567-015	FLOOR WINDOW INSTALLATION (SMALL)
	X					D350-567-017	FLOOR WINDOW INSTALLATION (SMALL)
		X				D350-567-025	FLOOR WINDOW INSTALLATION (LARGE)
			X			D350-567-027	FLOOR WINDOW INSTALLATION (LARGE)
				X		D350-567-111	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
					X	D350-567-117	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
1	1					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
		1	1			D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
				1	1	D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
	1		1	1		D350-567-115	INTERIOR FLOOR WINDOW KIT
1		1			1	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)

Qty -013	Qty -023	Qty -113	Qty -115	Qty -031	Part Number	Description
X					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
	X				D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
		X			D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
			X		D350-567-115	INTERIOR FLOOR WINDOW KIT
				X	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)
1					D2125	REPLACEMENT WINDOW, SMALL
	1				D2942	REPLACEMENT WINDOW, LARGE
		1			D3290-041	REPLACEMENT WINDOW ASSEMBLY, EXTRA LARGE
1					D2126-0600	SEAL
	1				D2463-0750	NEOPRENE SEAL
		1			D2463-0860	NEOPRENE SEAL
	9	12			2600-6	1/4 TURN FASTENER
	9	12			2600-LW	WASHER
	9	12			212-12	RECEPTACLE
	22	21			AN526C832R9	SCREW (OR AN526C832-9, OR MS51957-126)
	44	42			AN960JD8	WASHER
	22	21			MS21042L08	NUT (OR MS21042-08)
	18	24			MS20426AD3-5	RIVET
2 SQ. YD	2 SQ. YD	2 SQ. YD			N/A	9.7oz 7781 'S' GLASS UNIVERSAL WEAVE
				1	D2463-0450	NEOPRENE SEAL
				1	D3210-1	DOUBLER
				1	D3211-1	BRACKET
				1	D3212-1	FLOOR WINDOW
				1	D3213-041	DOOR ASSEMBLY
			1		D3293-1	DOUBLER
			1		D3294-1	BRACKET
			1		D3295-041	FLOOR WINDOW
			1		D3296-041	DOOR ASSEMBLY
			1		D2463-0530	NEOPRENE SEAL
			9	8	AN526C632R12	SCREW (OR AN526C632-12, OR MS51957-32)
			9	8	AN960JD6	WASHER
			9	8	MS21042L06	NUT (OR MS21042-06)
			2	40	MS20470AD4-5	RIVET
			115	90	MS20470AD4-6	RIVET
			15	20	MS20470AD4-7	RIVET